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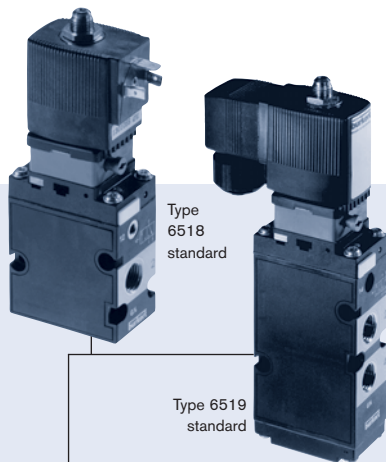


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Fine Controls (UK) LTD, Bassendale Road, Croft Business Park,  
Bromborough, Wirral, CH62 3QL UK  
Tel: 0151 343 9966  
Email: sales@finecontrols.com



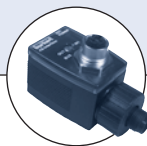
Type 6518/6519 can be combined with...



**Type 2508**  
Cable plug



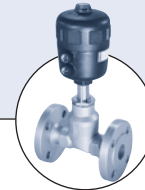
**Type 1078**  
Timer unit



**Type 2511/12**  
ASI cable plug



**Type 8600**  
Dosing control



**Type 2012**  
Single-seat  
globe valve



**Type 2030**  
Diaphragm valve

## 3/2-, 5/2- and 5/3-way Solenoid Valves for process pneumatics

- High flow-rate capacity
- Reduced power consumption
- Single or manifold mounting
- Standard-, EEx m and EEx i versions
- Threaded port G 1/4" or NAMUR flange

The Type 6518 is a servo-assisted 3/2-way valve and the Type 6519 is a 5/2 or 5/3-way valve. Together, they form a product line. The valves can be used individually or in blocks.

The valves work without a continuous air consumption and are used for the pneumatic control of double or single-acting actuators. A solenoid valve Type 6014 is used as a pilot.

The use of high quality materials makes it possible to use these valves in the open air and under chemical atmospheres. The product line contains units with Ex-Approvals and NAMUR flange interface.

Valves with circuit function C, D and H monostable are certified acc. IEC 61508 as SIL2.

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### General technical data

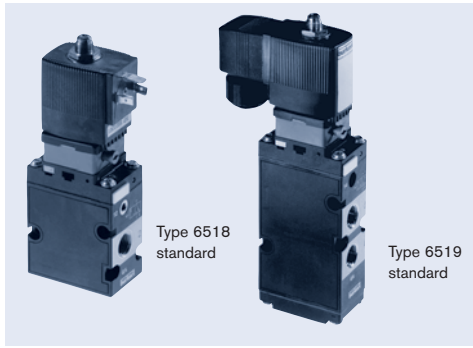
<b>Orifice</b>	Type 6518 DN 8 Type 6519 DN 6, 8 and 9
<b>Body material</b>	Type 6518 Polyamide, reinforced Type 6519 Polyamide (5/2-way), aluminium (5/3-way)
<b>Thread insert material</b>	Brass or stainless steel
<b>Seal material</b>	Type 6518 NBR and PUR Type 6519 NBR, NBR and PUR
<b>Pneumatic connection</b>	Supply ports 1,3,5 Service ports 2 and 4 Threaded port G1/4, can also be flanged Threaded port G1/4 or NAMUR flange
<b>Electrical connection</b>	Tag connectors acc. to DIN EN 175301-803 (previously DIN 43650) Form A
<b>Operating voltage</b>	24 V DC 24/110/230 V, 50-60 Hz
<b>Voltage tolerance</b>	±10%
<b>Media</b>	Lubricated or non-lubricated compressed air, neutral gases. Technical vacuum on request
<b>Media temperature</b>	-10 to +50°C
<b>Ambient temperature</b>	Standard version -25 to +55° C EEx m version -25 to +50° C EEx i version -25 to +55° C
<b>Ambient conditions</b>	Open air, chemical atmosphere
<b>Protection class</b>	IP 65 with cable plug
<b>Installation</b>	As required, preferably with actuator upright

### Further versions on request



**Approvals**  
FM-Ex  
EC Gas Appliances Directive

**Type 6518/6519 standard** (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



Type 6518 and the Type 6519 together form a product line. Both types can be mounted on a pneumatic module. The valve width of 32 mm allows high flow rates. A solenoid valve Type 6014 is used as a pilot. The valves can be used individually or in blocks.

Technical data	
<b>Orifice</b>	DN 8.0 and 9.0
<b>Body materials</b>	
Type 6518 Pilot valve and main valve	Polyamide, reinforced
Type 6519 Pilot valve Main valve	Polyamide 5/2-way; polyamide, 5/3-way; aluminium
<b>Thread insert material</b>	Brass (stainless steel on request)
<b>Seal materials</b>	NBR, NBR and PUR
<b>Pneumatic connection</b>	
Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4, can also be flanged Threaded port G 1/4 (on request NPT 1/4)
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650)
<b>Protection class</b>	IP65 with cable plug
<b>Operating voltage</b>	24 V/DC, 24/110/230 V, 50-60 Hz
<b>Voltage tolerance</b>	±10%
<b>Power consumption coil</b>	2 W (100% continuous rating)
<b>Ambient temperature</b>	-25 to +55°C
<b>Media</b>	Lubricated or non-lubricated compressed air, neutral gases on request
<b>Environmental conditions</b>	Open air, chemical atmosphere

Power consumption		
Inrush AC [VA]	Hold (hot coil) AC [VA/W]	DC [W]
11	6/2	2

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
*Opening:* Pressure rise 0 to 90%  
*Closing:* Pressure drop 100 to 10%

**Ordering chart valves with manual override** (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Port connection threaded port	Q <sub>N</sub> value air <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Nominal power [W]	Voltage/frequency [V/Hz]	Item no.
<b>Type 6518 standard</b> – thread insert material brass, threaded port 1 and 3 can also be flanged; without cable plug (see Accessories p. 10)									
<b>C</b>  3/2-way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	370	2	024/DC	132 457
								024/50-60	132 458
								110/50-60	132 459
								230/50-60	132 460
<b>D</b>  3/2-way valve, servo-assisted, in de-energized position port 2 pressurized	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	370	2	024/DC	132 461
								024/50-60	132 462
								110/50-60	132 463
								230/50-60	132 464
<b>Type 6519 standard</b> – thread insert material brass, threaded port 1, 3 and 5 can also be flanged; without cable plug (see Accessories p. 10)									
<b>H</b>  5/2-way valve, servo-assisted, in de-energized position port 2 pressurized, port 4 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	450	2	024/DC	132 465
								024/50-60	132 466
								110/50-60	132 467
								230/50-60	132 468
<b>L</b>  5/3-way valve, servo-assisted, in middle position all ports locked	9.0	NBR (aluminium)	G 1/4	1300	3-10	720	2	024/DC	132 469
								024/50-60	132 470
								110/50-60	132 471
								230/50-60	132 472
<b>N</b>  5/3-way valve, servo-assisted, in middle position ports 2 and 4 exhausted	9.0	NBR (aluminium)	G 1/4	1300	3-10	720	2	024/DC	132 473
								024/50-60	132 474
								110/50-60	132 475
								230/50-60	132 476

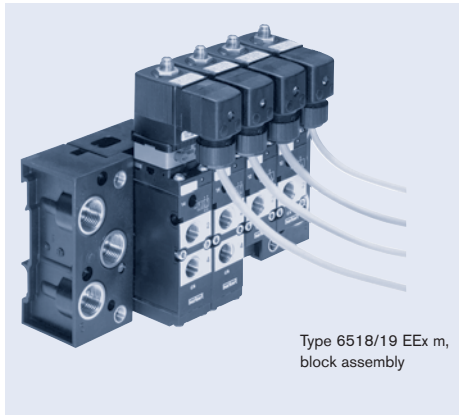
<sup>1)</sup> Flow rate: Q<sub>N</sub> value air [l/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference  
<sup>2)</sup> Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure

**Manifold assembly** see page 8

**Accessories** see page 10

**Dimensions** see page 11

Type 6518/6519 EEx m (with moulded cable, 3 m long, terminal box on request)



Type 6518/19 EEx m, block assembly

The approval EEx m is achieved by the mounting of an approved push-over coil. The cable connection and the cable are non-detachable and sealed together with the valve. The valves can be used individually or in blocks.

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	50 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
 Opening: Pressure rise 0 to 90%,  
 Closing: Pressure drop 100 to 10%

Technical data	
<b>Orifice</b>	DN 8.0 and 9.0
<b>Body materials</b>	
Type 6518 Pilot valve and main valve	Polyamide, reinforced
Type 6519 Pilot valve Main valve	Polyamide 5/2-way; polyamide, 5/3-way; aluminium
<b>Thread insert material</b>	Brass (stainless steel on request)
<b>Seal materials</b>	NBR, NBR and PUR
<b>Pneumatic connection</b>	
Supply ports 1,3,5	Threaded port G 1/4, can also be flanged
Service ports 2 and 4	Threaded port G 1/4 (on request NPT 1/4)
<b>Electrical connection</b>	Moulded cable, 3 m (non-detachable), Terminal box on request
<b>Protection class</b>	IP65
<b>Approval</b>	II 2G EEx m II T 5 PTB 00 ATEX 2129X II 2DIP 65T 100°C
<b>Operating voltage</b>	24/110/230 V/UC
<b>Voltage tolerance</b>	±10%
<b>Power consumption coil</b>	3 W (100% continuous rating)
<b>Ambient temperature</b>	-25 to +50°C
<b>Media</b>	Lubricated or non-lubricated compressed air, neutral gases on request technical vacuum
<b>Environmental conditions</b>	Open air, chemical atmosphere
<b>For use in zone</b>	1, 2, 21 and 22

Ordering chart valves with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Port connection threaded port	Q <sub>90</sub> value air <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Nominal power [W]	Voltage/frequency [V/Hz]	Item no.
<b>Type 6518 EEx m</b> – thread insert material brass, threaded port 1 and 3 can also be flanged; with moulded cable, 3 m long <sup>3)</sup>									
<b>C</b>  3/2-way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	600	3	024/UC	134 716
								110/UC	134 717
								230/UC	134 718
<b>D</b>  3/2-way valve, servo-assisted, in de-energized position port 2 pressurized	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	600	3	024/UC	134 719
								110/UC	134 720
								230/UC	134 721
<b>Type 6519 EEx m</b> – thread insert material brass, threaded port 1, 3 and 5 can also be flanged; with moulded cable, 3 m long <sup>4)</sup>									
<b>H</b>  5/2-way valve, servo-assisted, in de-energized position port 2 pressurized, port 4 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	700	3	024/UC	134 722
								110/UC	134 723
								230/UC	134 724
<b>L</b>  5/3-way valve, servo-assisted, in middle position all ports locked	9.0	NBR (aluminium)	G 1/4	1300	3-10	1,100	3	024/UC	134 725
								110/UC	134 726
								230/UC	134 727
<b>N</b>  5/3-way valve, servo-assisted, in middle position ports 2 and 4 exhausted	9.0	NBR (aluminium)	G 1/4	1300	3-10	1,100	3	024/UC	134 728
								110/UC	134 729
								230/UC	134 730

**1) Flow rate: Q<sub>90</sub> value air [l/min]:** Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference **2) Pressure values [bar]:** Gauge pressures with respect to the prevailing atmospheric pressure  
**3) Versions with terminal box on request** **4) Circuit function H (5/2-way) as impulse version on request**

**Manifold assembly** see page 8

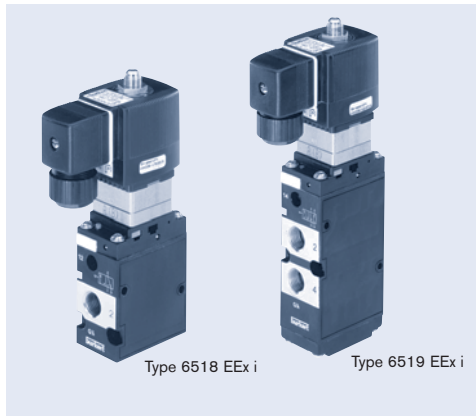
**Accessories** see page 10

**Dimensions** see page 13





## Type 6518/6519 EEx i (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



The intrinsically-safe Type 6518 EEx i and 6519 EEx i valves consist of an intrinsically-safe pilot control and a pneumatic amplifier. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve, even after long shutdown periods.

Technical data	
<b>Orifice</b>	DN 8.0
<b>Body materials</b>	Pilot valve Main valve
	Stainless steel 1.4305 or brass Polyamide, glass-fibre reinforced
<b>Thread insert material</b>	Stainless steel or brass, nickel-plated
<b>Seal materials</b>	FPM, NBR and PUR
<b>Pneumatic connection</b>	Supply ports 1,3,5 Service ports 2 and 4
	Threaded port G 1/4 Threaded port G 1/4
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650) for cable plug Type 2508 (see Accessories). Ensure correct polarity!
<b>Protection class</b>	IP65 with cable plug
<b>Ambient temperature</b>	-25 to +55°C
<b>Media</b>	Lubricated or non-lubricated compressed air, instrument air, nitrogen
<b>Environmental conditions</b>	Open air, chemical atmosphere
<b>For use in zone</b>	1, 2, 21 and 22

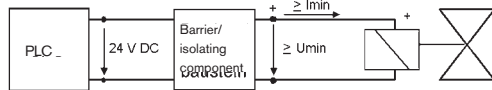
Response times <sup>1)</sup>	
Opening	75 [ms]
Closing	115 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.

Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

**Note**

These units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier). If required, request the "Recommended Barrier and Isolating Module" data sheet.

**Electrical data - Coil AC10 EEx i**

Approval		
II 2G EEx ia IIC T6 PTB 01 ATEX 2101 II 2D Ex ia D21 T 80°C		
Functional values for the valve switching function <sup>1)</sup>		
Minimum switching current	at +20°C	at +55°C
Nominal resistance of the coil	29 mA	29 mA
Minimum terminal voltage	310 Ω	360 Ω
	9.0 V	10.4 V
Permissible maximum values acc. to certificate of conformity		
U <sub>i</sub>	35 V	
I <sub>i</sub>	0.9 A	
P <sub>i</sub>	1.1 W	

<sup>1)</sup> With high-impedance coil on request

**Ordering chart valves without manual override (with manual override and high-impedance coil on request)**

Circuit function	Orifice [mm]	Seal material body	Port connection threaded port	Q <sub>Nn</sub> value air <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Body material pilot valve	Pilot air thread insert material	Item no.
<b>Type 6518 EEx i</b>									
<b>C</b>  3/2-way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	580	St. st. 1.4305	St. st.	145 111
								brass, nickel plated	144 486
								brass, nickel plated	147 253
<b>Type 6519 EEx i</b>									
<b>H</b>  5/2-way valve, servo-assisted, in de-energized position port 2 pressurized, port 4 exhausted	8.0	NBR and PUR (polyamide)	G 1/4	1300	2-8	670	St. st. 1.4305	St. st.	144 484
								brass, nickel plated	144 485
								brass, nickel plated	147 252

**1) Flow rate: Q<sub>Nn</sub> value air [l/min]:** Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference

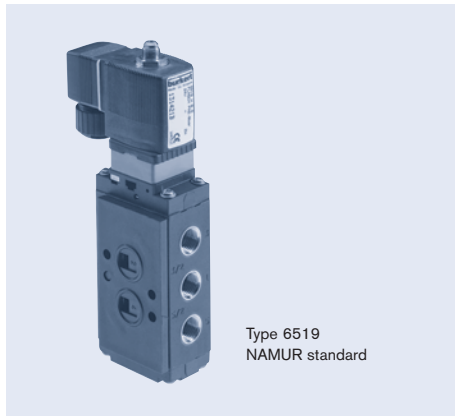
**2) Pressure values [bar]:** Gauge pressures with respect to the prevailing atmospheric pressure

**Manifold assembly** see page 8

**Accessories** see page 10

**Dimensions** see page 14

## Type 6519 NAMUR standard (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



The valve bodies of Type 6519 NAMUR are identical with the EEx m variants. The difference is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). The coils are designed to be push-over and can be locked in 4 x 90° displaced positions and be positioned any where in-between.

Technical data	
<b>Orifice</b>	DN 6.0
<b>Body materials</b>	Pilot valve and main valve Polyamide (PA)
<b>Thread insert material</b>	Brass, nickel-plated or stainless steel
<b>Seal material</b>	NBR and PUR
<b>Pneumatic connection</b>	Supply ports 1,3,5 Service ports 2 and 4 Threaded port G 1/4 NAMUR flange
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650)
<b>Protection class</b>	IP65 with cable plug
<b>Operating voltage</b>	24/110/230 V/UC (direct or universal current)
<b>Voltage tolerance</b>	±10%
<b>Duty cycle</b>	100 % continuous rating
<b>Ambient temperature</b>	-25 to +55°C
<b>Media</b>	Compressed air, nitrogen, instrument air
<b>Environmental conditions</b>	Slightly aggressive, also open air

Power consumption		
Inrush	Hold (hot coil)	
AC [VA]	AC [VA/W]	DC [W]
11	6/2	2

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

## Ordering chart valves with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Thread insert material <sup>1)</sup>	Port connection threaded port	Q <sub>90</sub> value air <sup>2)</sup> [l/min]	Pressure range <sup>3)</sup> [bar]	Weight [g]	Power consumption [W]	Voltage/frequency [V/Hz]	Item no.
<b>C</b>  3/2-way valve with exhaust recycling, in de-energized position port 2 fed back internally	6.0	NBR and PUR	stainless steel	G 1/4	900	2-8	460	2	024/DC	131 425
									024/50-60	131 426
									110/50-60	131 427
									230/50-60	131 428
<b>H</b>  5/2-way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, output 4 exhausted	6.0	NBR and PUR	brass, nickel-plated	G 1/4	900	2-8	460	2	024/DC	131 421
									024/50-60	131 422
									110/50-60	131 423
									230/50-60	131 424

<sup>1)</sup> If the connectors are from stainless steel, the mounting screws will also be from stainless steel

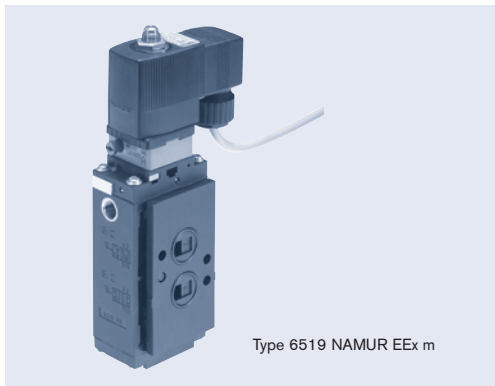
<sup>2)</sup> **Flow rate: Q<sub>90</sub> value air [l/min]:** Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference

<sup>3)</sup> **Pressure values [bar]:** Gauge pressures with respect to the prevailing atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.



## Type 6519 NAMUR EEx m (with moulded cable) or EEx me (with terminal box)



Type 6519 NAMUR EEx m

Type 6519 NAMUR EEx m NAMUR valve for process plants switches reliably, even when fully restricted. The valve made out of premium polyamide can be operated either as a 5/2 or a 3/2-way version through different mounting plates. The solenoid valve Type 6014 with a coil approved for use in hazardous areas is connected as a pilot. The NAMUR flange interface allows easy assembly on different pneumatic actuators on the spot.

The valve bodies are identical with the Type 6519 NAMUR standard version. The difference between the valves is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). Both coil versions (with moulded cable or with terminal box) are designed to be push-over and can be locked in 4 x 90° displaced positions and be positioned anywhere in-between.

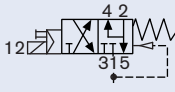
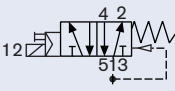
Technical data	
Orifice	DN 6.0
Body materials	
Pilot valve and main valve	Polyamide (PA)
Thread insert material	Brass, nickel-plated or stainless steel
Seal material	NBR and PUR
Pneumatic connection	
Supply ports 1,3,5	Threaded port G 1/4
Service ports 2 and 4	NAMUR flange
Electrical connection	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650)
Protection class	IP65 with cable plug
Approval	II 2G EEx m II T 5 PTB 00 ATEX 2129X II 2DIP 65T 100°C
Operating voltage	24/110/230 V/UC (direct or universal current)
Voltage tolerance	±10%
Duty cycle	100% continuous rating
Ambient temperature	-25 to +55°C
Media	Lubricated or non-lubricated compressed air, nitrogen, instrument air
Environmental conditions	Slightly aggressive, also open air

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.

Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

## Ordering chart valves with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Thread insert material <sup>1)</sup>	Port connection threaded port	Qn value air <sup>2)</sup> [l/min]	Pressure range <sup>3)</sup> [bar]	Weight [g]	Power consumption [W]	Voltage/frequency [V/Hz]	Item no.			
<b>Version acc. to EEx m, with 3 m long moulded cable</b>													
<b>C</b>  3/2-way valve, with exhaust air return, in de-energized position port 2 exhausted internally	6.0	NBR and PUR	stainless steel	G 1/4	900	2-8	650	3	024/UC	131 631			
									110/UC	131 632			
									230/UC	131 633			
						brass, nickel-plated	G 1/4	900	2-8	650	3	024/UC	131 627
												110/UC	131 628
												230/UC	131 629
<b>Version acc. to EEx me, with terminal box without fuse (see Accessories p. 10)</b>													
<b>H</b>  5/2-way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, port 4 exhausted	6.0	NBR and PUR	stainless steel	G 1/4	900	2-8	690	3	024/UC	139 067			
									110/UC	139 068			
									230/UC	139 069			
						brass, nickel-plated	G 1/4	900	2-8	690	3	024/UC	427 978
												110/UC	139 065
												230/UC	139 066

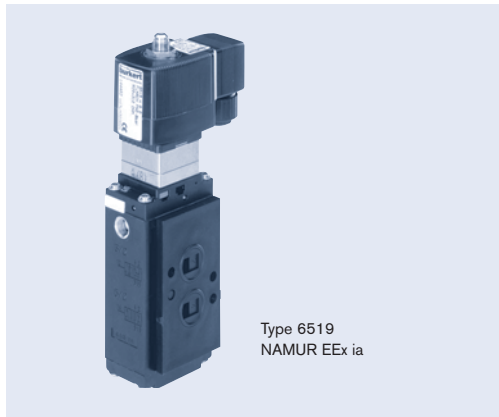
**1) If the connectors are from stainless steel, the mounting screws will also be from stainless steel**

**2) Flow rate: Qn value air [l/min]:** Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference

**3) Pressure values [bar]:** Gauge pressures with respect to the prevailing atmospheric pressure.

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.

**Type 6519 NAMUR EEx i** (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)

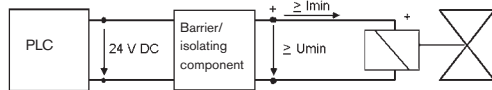


Type 6519  
NAMUR EEx ia

The Type 6519 NAMUR EEx i valve is used for the pneumatic control of double or single-acting actuators with a NAMUR adapter plate flange. The circuit function can easily be changed using an adapter plate. In the 3/2-way function, feedback of the exhaust air takes place in the spring area of the armature drive. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve even after long shutdown periods and at ambient temperatures below 0 °C. The valves work without a continuous air consumption.

**Note**

The units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier). If required, request the "Recommended Barrier and Isolating Module" data sheet.

Technical data	
<b>Orifice</b>	DN 6.0
<b>Body materials</b>	Pilot valve: Stainless steel 1.4305 or brass Main valve: Polyamide, glass-fibre reinforced
<b>Thread insert material</b>	Stainless steel or brass, nickel-plated
<b>Seal materials</b>	FPM, NBR and PUR
<b>Pneumatic connection</b>	Supply ports 1,3,5: Threaded port G 1/4 Service ports 2 and 4: NAMUR flange acc. to VDI/VDE 3845
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650) for cable plug Type 2508 (see Accessories). Ensure correct polarity!
<b>Protection class</b>	IP65 with cable plug
<b>Ambient temperature</b>	-25 to +55°C
<b>Media</b>	Lubricated or non-lubricated compressed air, instrument air, nitrogen
<b>Environmental conditions</b>	Open air, chemical atmosphere

Response times <sup>1)</sup> [ms]	
Opening	75
Closing	115

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

Electrical data		
<b>Approval</b>	II 2G EEx ia IIC T6 PTB 01 ATEX 2101 II 2D Ex ia D21 T 80°C	
<b>Functional values for valve switching function <sup>1)</sup></b>	<b>at +20°C</b>	<b>at +55°C</b>
Minimum switching current	29 mA	29 mA
Nominal resistance of the coil	310 Ω	360 Ω
Minimum terminal voltage	9.0 V	10.4 V
<b>Permissible maximum values acc. to certificate of conformity</b>		
U <sub>i</sub>	35 V	
I <sub>i</sub>	0.9 A	
P <sub>i</sub>	1.1 W	

<sup>1)</sup> With high-impedance coil on request

**Ordering chart valves without manual override** (with manual override and high-impedance coil on request)

Circuit function	Orifice [mm]	Seal material body	Port connection threaded port	Q <sub>v</sub> value air <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Body material pilot valve	Material for control air bush	Item no.
<b>C</b>  3/2-way valve, with exhaust air return, in de-energized position port 2 exhausted internally	6.0	NBR and PUR (polyamide)	G 1/4	900	2-8	670	St. st. 1.4305	St. st.	144 482
								brass, nickel-plated	144 483
<b>or H</b>  5/2-way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, port 4 exhausted							brass	brass, nickel-plated	147 244

1) Flow rate: Q<sub>v</sub> value air [l/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference  
2) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure.

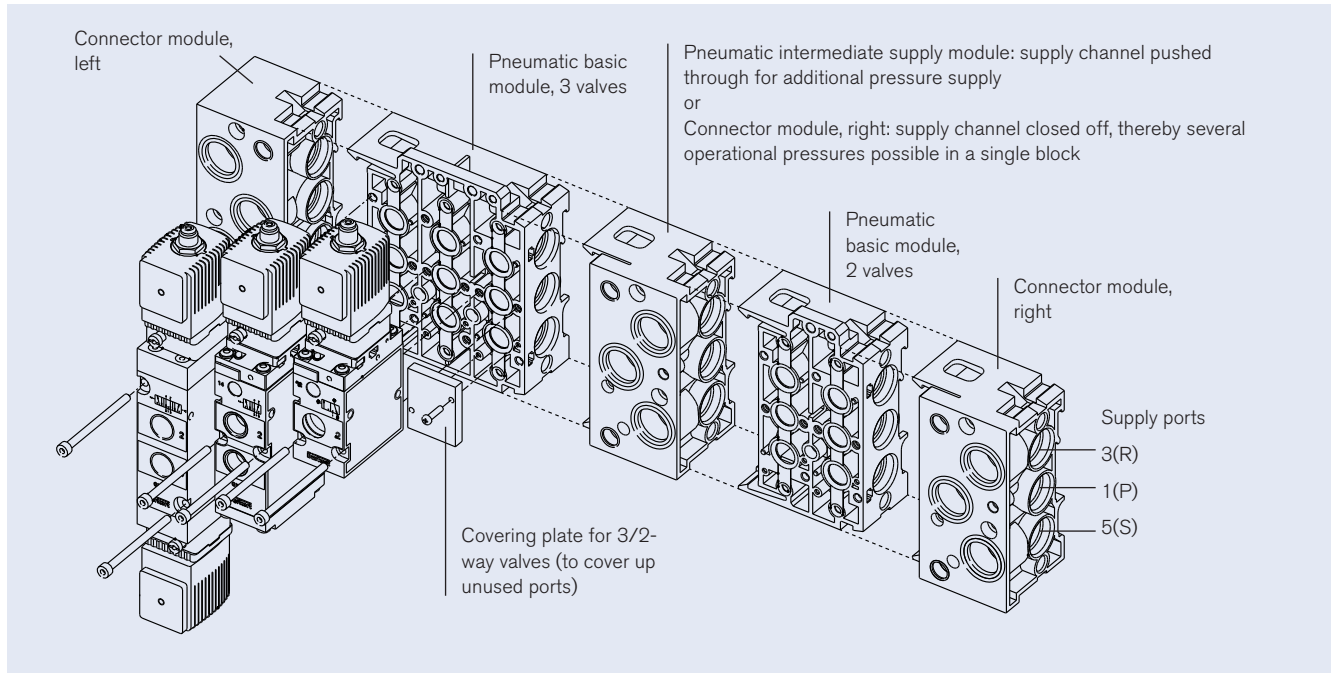
All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up. All valves have mounting plates and tag connectors acc. to DIN EN 175301-803 Form A (previously DIN 43650) and are supplied without cable plug (see Accessories p. 10)



## Pneumatic modules Type MP07

Single modules or pre-mounted blocks are available.

### Example of a complete valve block



#### Note when ordering complete valve blocks:

Please list the modules in the block assembly from right to left, as shown in the ordering example.

#### Ordering example for Type 6518 with Type MP07

No.	Unit	Item no.
1	Connector module right, G1/2	635 331
1	Pneumatic basic module, 2 valves	635 319
1	Pneumatic basic module, 3 valves	635 343
1	Connector module left, G1/2	635 324
5	Valves	132 457

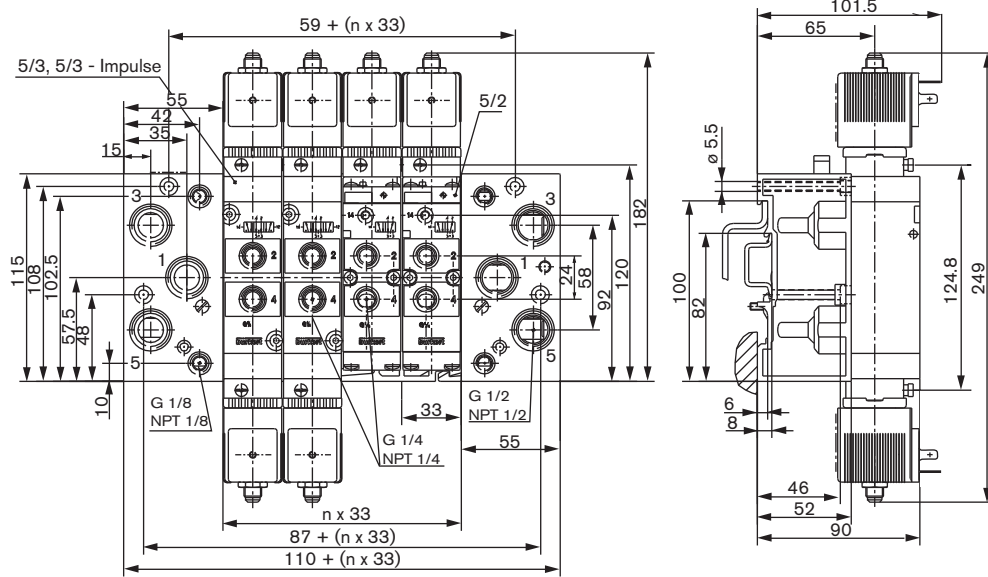
#### Ordering chart for Type MP07 pneumatic modules

Version	Item no.
Connector module right G1/2	635 331
Intermediate supply module	637 505
Pneumatic basic module, 2 valves universal (for 3/2-, 5/2- and 5/3-way)	635 319
Pneumatic basic module, 3 valves universal (for 3/2-, 5/2- and 5/3-way)	635 343
Connector module left G1/2	635 324
Covering plate for 5/2- and 5/3-way (to cover unused valve positions)	635 335
Covering plate for 3/2-way (to cover unused connections)	635 337

Type MP07 pneumatic modules, *continued*

## Dimensions Type MP07 pneumatic modules [mm]

Manifold assembly either wall-mounted or standard mounting DIN rail 50022 or 50023



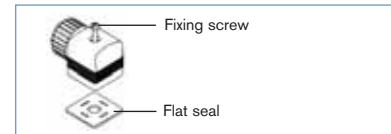
n=no. of valves, maximal 12

Valve assembly on pneumatic modules Type MP05 using the supplied M4 screws

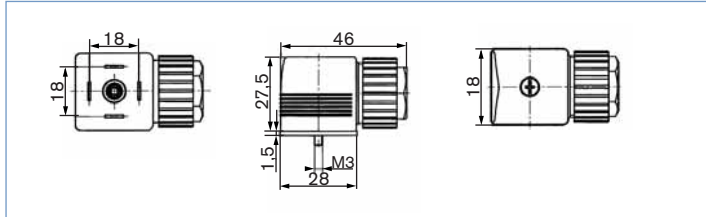
## Accessories

### Cable plug Type 2508 acc. to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and the fixing screw. For other cable plug versions acc. to DIN EN 175301-803 Form A (previously DIN 43650) with integrated circuitry, see datasheet Type 2508.




### Dimensions Type 2508 [mm]



## Ordering chart cable plug Type 2508

Circuitry	Voltage	Item no.
<b>For standard version 6518/19</b>		
Fixing screw in steel (galvanised and chrome-plated)		
without circuitry	0 - 250 V	008 376
with LED	12 - 24 V	008 360
with LED and varistor	12 - 24 V	008 367
with LED and varistor	200 - 240 V	008 369
<b>For EEx i version 6519</b>		
Fixing screw in stainless steel 1.4404 and blue compression gland nut		
without circuitry	0 - 250 V	438 574
for further versions see datasheet 2508		

## Ordering chart further Accessories

Accessory	Feature	Item no.
Cap nut 	Cap nut in stainless steel for additional protection of the exhaust air channel from the penetration of damp	649 554
Blanking plug	G 1/8	780 141
	G 1/4	780 142
	G 1/2	780 144
Silencer	G 1/8	005 305
	G 1/4	005 064
	G 1/2	005 062
Labelling plate	64 pieces	635 416

## Semi-delay fuse for 6519 NAMUR EEx m

Voltage [V]	Max. current [mA]	Item no.
24 V	315 mA	153 733
110 V	50 mA	153 716
230 V	32 mA	153 715

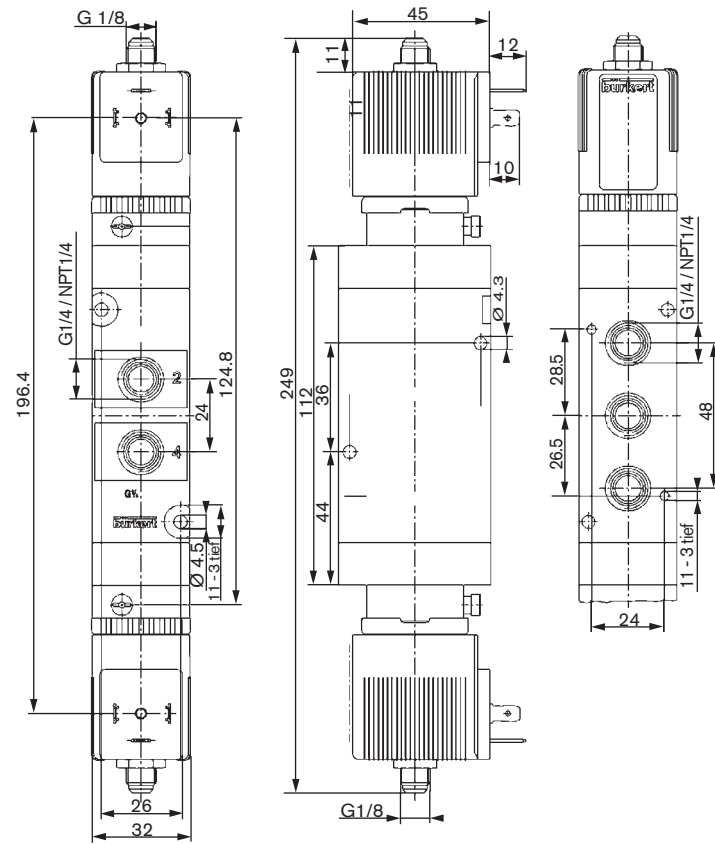




## Dimensions [mm]

## Standard versions

**Type 6519**  
5/3-way valve, circuit function L and N



Dimensions [mm]

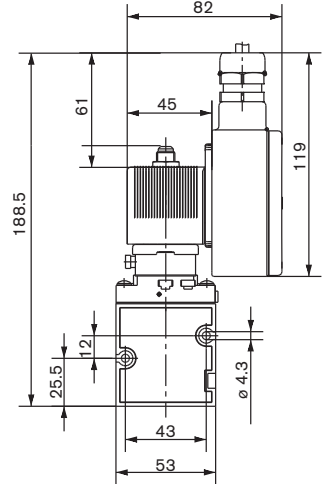
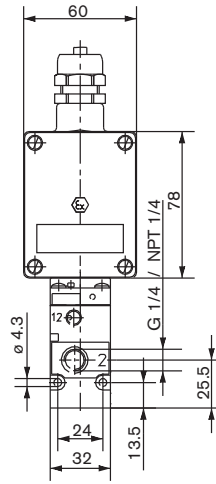
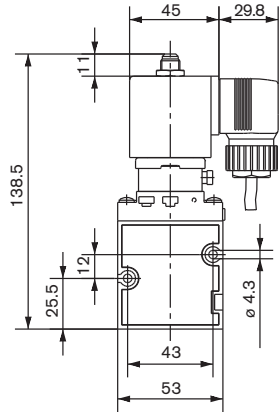
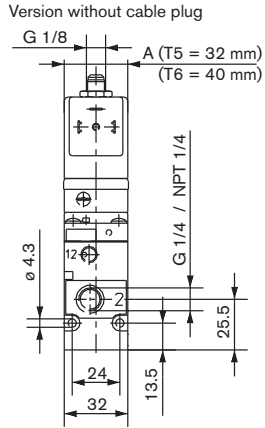
EEx m/me versions



**Type 6518**  
**3/2-way valve, circuit function C and D**

with moulded cable, 3 m long (EEx m)

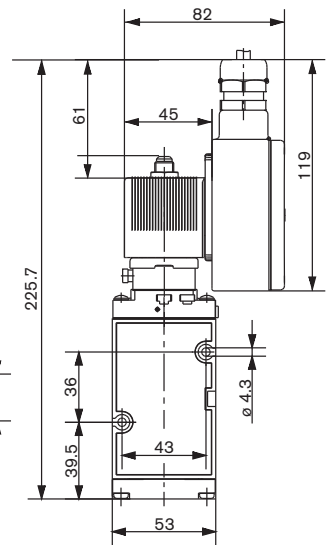
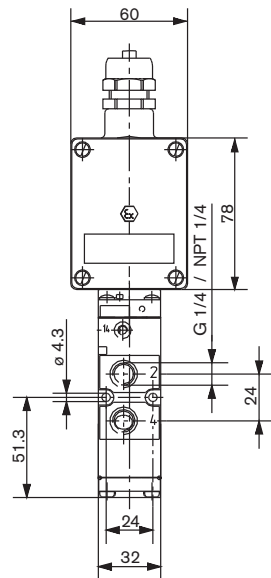
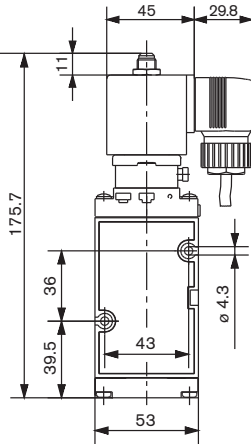
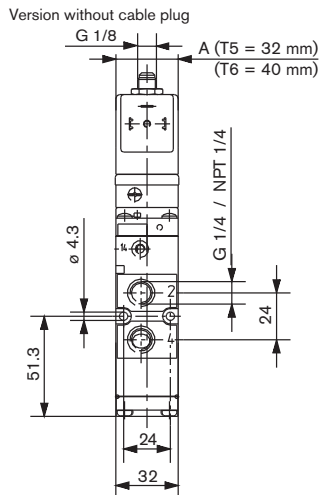
with terminal box (EEx me)



**Type 6519**  
**5/2-way valve, circuit function H, L and N**

with moulded cable, 3 m long (EEx m)

with terminal box (EEx me)

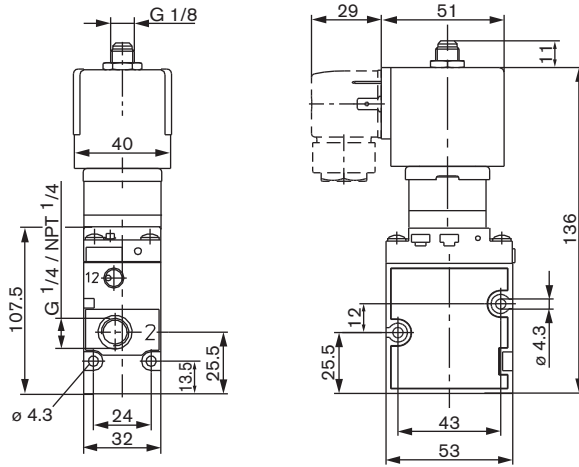


## Dimensions [mm]

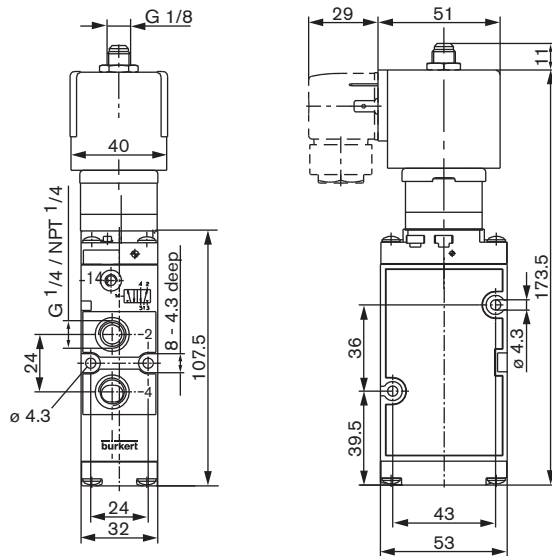
EEx i versions



**Type 6518**  
3/2-way valve, circuit function C

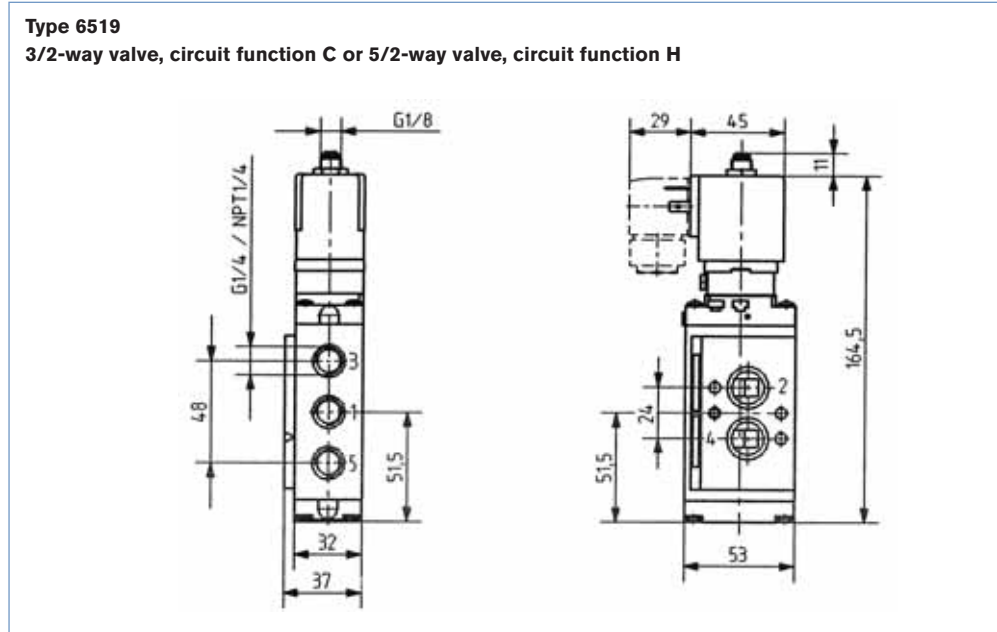


**Type 6519**  
5/2-way valve, circuit function H



Dimensions [mm]

NAMUR standard version



NAMUR EEx m/me versions



**Type 6519**  
**3/2-way valve, circuit function C or 5/2-way valve, circuit function H**

**with moulded cable, 3 m long (EEx m)**      **with terminal box (EEx me)**

	A	B	C	D	E
T5 coil	164.5	57.5	41.0	45.0	32
T6 coil	164.9	57.9	41.4	51.0	40

	A	B	C	D
T5 coil	164.5	57.5	82	32
T6 coil	164.9	57.9	88	40



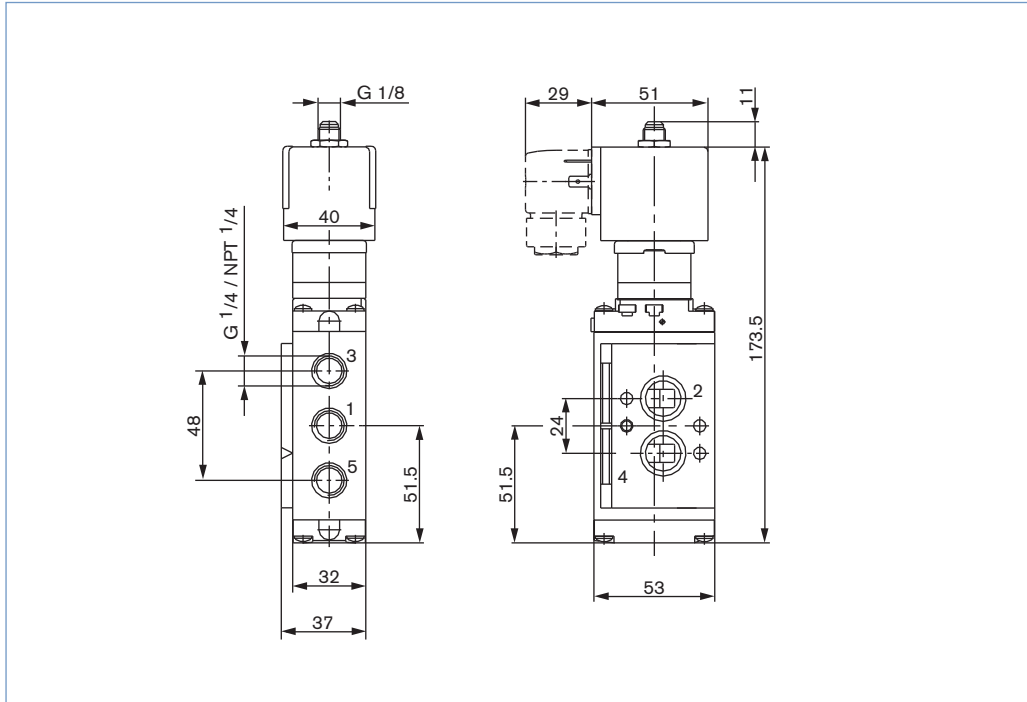
## Dimensions [mm]

NAMUR EEx i version



Type 6519

3/2-way valve, circuit function C or 5/2-way valve, circuit function H



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